

In the Specification

Please replace paragraph [0183] (Table 2) with the table indicated on the following page.

Please note the underlining already present in the table should be maintained, and that the underlining in the line identifying steel No. 13, steel type G at the column labeled “Rolling Finish Temperature” is only to show that the temperature value here should be amended to “870[.]” Thus, the value of “870” should not be underlined in the amended version of this Table.

Table 2

| No | Steel type | Thickness (mm) | Heating temperature (°C) | Rolling finish temperature (°C) | Cooling rate (°C/s) | Cooling stop temperature (°C) | Reheating equipment | Reheating rate (°C/s) | Reheating temperature (°C) | MA area fraction (%) | Tensile strength (MPa) | Yield ratio (%) | Base metal toughness (J) | HAZ toughness (J) | Remark |
|----|------------|----------------|--------------------------|---------------------------------|---------------------|-------------------------------|---------------------------|-----------------------|----------------------------|----------------------|------------------------|-----------------|--------------------------|-------------------|---------------------|
| 1 | A | 18 | 1200 | 870 | 35 | 550 | Induction heating furnace | 29 | 620 | 7 | 620 | 75 | 345 | 169 | Example |
| 2 | B | 18 | 1200 | 870 | 38 | 540 | Induction heating furnace | 25 | 660 | 6 | 648 | 75 | 333 | 160 | |
| 3 | C | 18 | 1200 | 870 | 36 | 560 | Induction heating furnace | 32 | 650 | 7 | 698 | 75 | 340 | 166 | |
| 4 | C | 18 | 1200 | 870 | 29 | 540 | Induction heating furnace | 25 | 580 | 6 | 640 | 76 | 342 | 165 | |
| 5 | D | 18 | 1200 | 870 | 32 | 550 | Induction heating furnace | 30 | 650 | 8 | 691 | 75 | 329 | 171 | |
| 6 | D | 18 | 1200 | 870 | 25 | 580 | Gas-fired furnace | 1.5 | 640 | 8 | 685 | 76 | 328 | 172 | |
| 7 | D | 26 | 1200 | 870 | 26 | 550 | Induction heating furnace | 21 | 620 | 9 | 642 | 74 | 328 | 173 | |
| 8 | E | 18 | 1200 | 870 | 33 | 570 | Induction heating furnace | 28 | 650 | 10 | 670 | 74 | 325 | 185 | |
| 9 | E | 18 | 1050 | 870 | 33 | 570 | Induction heating furnace | 24 | 650 | 8 | 591 | 74 | 354 | 182 | |
| 10 | F | 18 | 1200 | 870 | 29 | 575 | Induction heating furnace | 21 | 650 | 10 | 719 | 72 | 374 | 170 | |
| 11 | F | 18 | 1100 | 870 | 30 | 580 | Induction heating furnace | 24 | 660 | 10 | 690 | 72 | 339 | 169 | |
| 12 | G | 18 | 1200 | 870 | 30 | 560 | Induction heating furnace | 30 | 660 | 8 | 675 | 73 | 334 | 165 | Comparative example |
| 13 | G | 18 | 1200 | 740/870 | 32 | 540 | Gas-fired furnace | 1.6 | 650 | 6 | 668 | 75 | 320 | 166 | |
| 14 | H | 18 | 1200 | 920 | 37 | 540 | Induction heating furnace | 30 | 640 | 7 | 659 | 75 | 345 | 168 | |
| 15 | H | 26 | 1200 | 870 | 26 | 535 | Induction heating furnace | 26 | 570 | 5 | 629 | 77 | 324 | 165 | |
| 16 | I | 18 | 1200 | 870 | 41 | 550 | Induction heating furnace | 19 | 640 | 12 | 813 | 72 | 308 | 142 | |
| 17 | J | 18 | 1200 | 870 | 39 | 560 | Gas-fired furnace | 1.2 | 660 | 8 | 668 | 74 | 338 | 166 | |
| 18 | H | 18 | 970 | 870 | 33 | 500 | Induction heating furnace | 36 | 600 | 0 | 570 | 87 | 350 | 158 | |
| 19 | H | 18 | 1200 | 700 | 33 | 500 | Induction heating furnace | 32 | 640 | 0 | 571 | 85 | 269 | 153 | |
| 20 | H | 18 | 1200 | 870 | 1 | 500 | Induction heating furnace | 30 | 650 | 0 | 565 | 88 | 287 | 155 | |
| 21 | H | 18 | 1200 | 870 | 1 | 350 | Induction heating furnace | 38 | 660 | 0 | 652 | 88 | 309 | 159 | |
| 22 | H | 18 | 1200 | 870 | 1 | 700 | Gas-fired furnace | 1.6 | 640 | 0 | 570 | 87 | 322 | 166 | |
| 23 | K | 26 | 1200 | 870 | 25 | 500 | Induction heating furnace | 35 | 650 | 0 | 740 | 91 | 245 | 41 | |
| 24 | L | 26 | 1200 | 870 | 24 | 500 | Induction heating furnace | 30 | 650 | 4 | 561 | 77 | 334 | 164 | |
| 26 | M | 26 | 1200 | 870 | 42 | 510 | Induction heating furnace | 32 | 640 | 0 | 710 | 90 | 284 | 74 | |
| 27 | N | 26 | 1200 | 870 | 38 | 480 | Induction heating furnace | 34 | 640 | 0 | 558 | 92 | 365 | 187 | |
| 28 | O | 26 | 1200 | 870 | 35 | 500 | Induction heating furnace | 31 | 650 | 6 | 745 | 75 | 254 | 25 | |
| 29 | P | 26 | 1200 | 870 | 36 | 500 | Gas-fired furnace | 1.7 | 650 | 0 | 615 | 89 | 351 | 198 | |

* Underline designates outside the range of the invention.